

## 1. Introduction

This general service information wants to put extra attention on the handling of the backcover while closing the TV after repair. This to prevent audio protection due to possible bad contact.

## 2. Possible Problem

- a) Screwholes damaged due to foreign material stuck on the metal contact.
- b) Screws not well tightened so that there is bad contact.
- c) Once the set is closed, the metal lip is damaged and doesn't make contact with the chassis anymore.

This can result in the TV not starting up, error protection, and broken audio amplifiers!

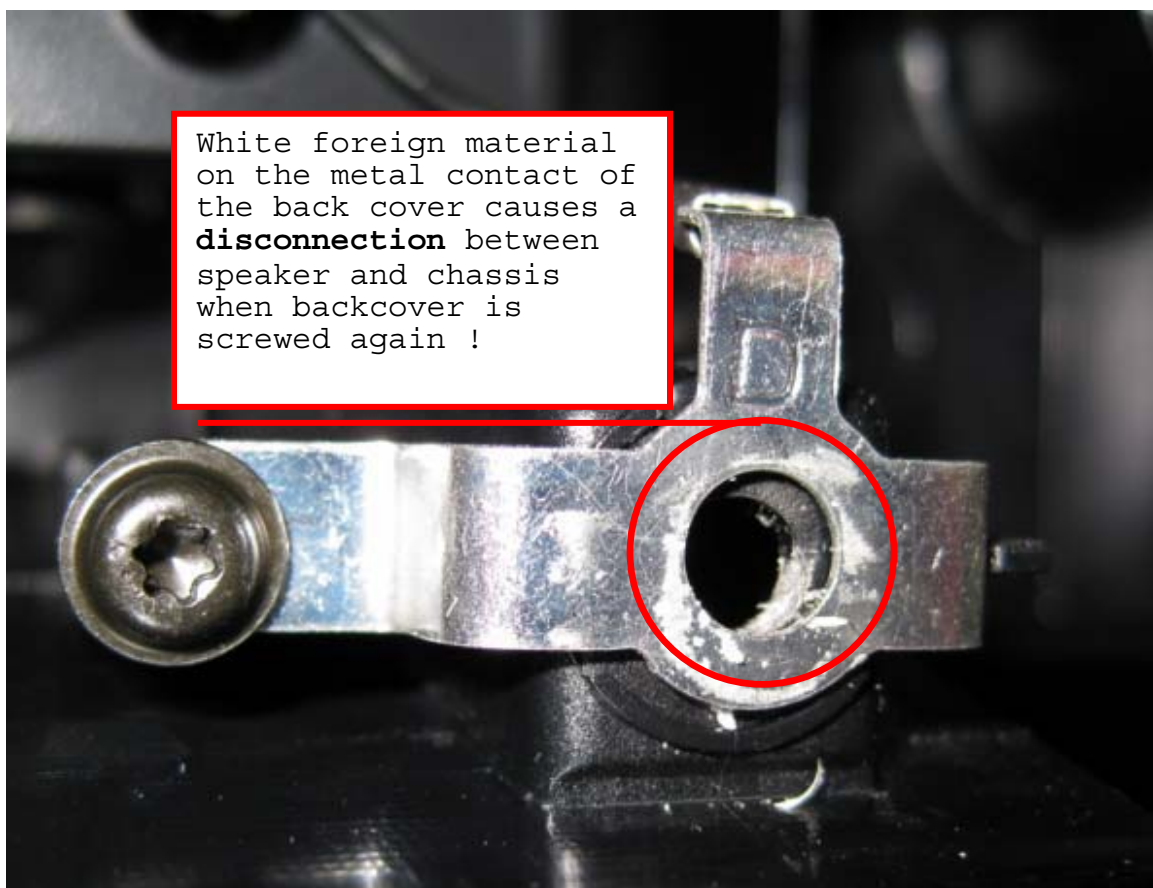


Fig. 1 Foreign material on the metal contact.

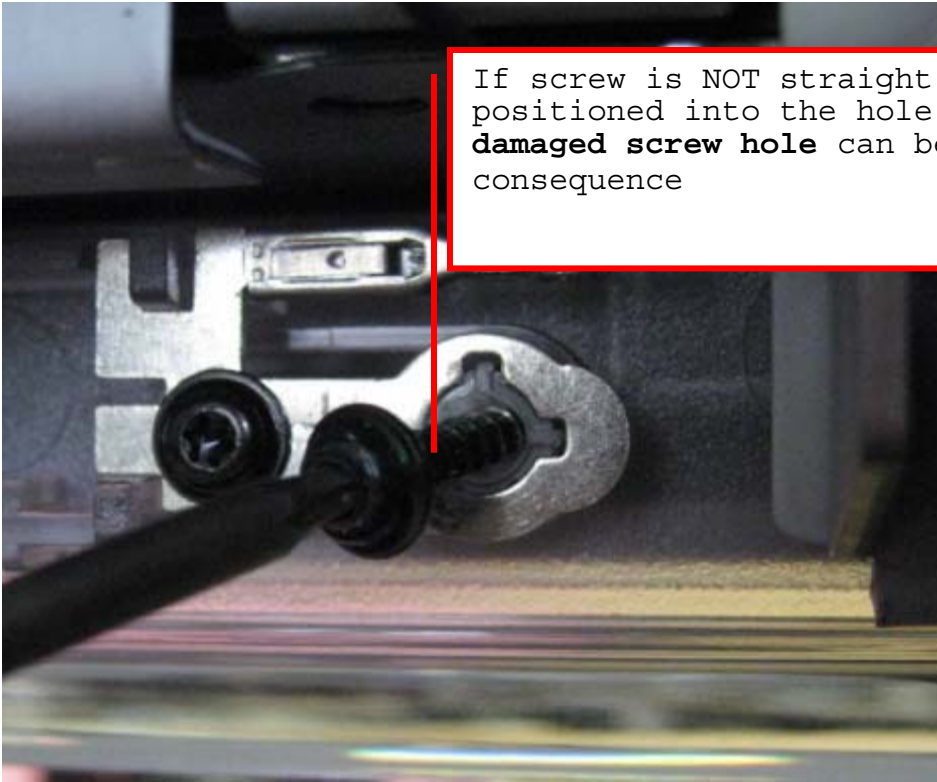


Fig 2 Screw not perpendicular to screw hole fastened.



Fig. 3 Damaged screw hole.

### 3. Operating Procedure of Mounting Backcover

a) Control both positions at the backcover if metal lips are positioned well.



Fig. 4 Check contact lip positioning.

b) Put the TV set onto a horizontal surface protected with foam to prevent the display from damaging:



Fig. 5 TV placement.

c) Position the screws that close the backcover straight into the screw holes (perpendicular to), and make sure that the screws are well tightened.

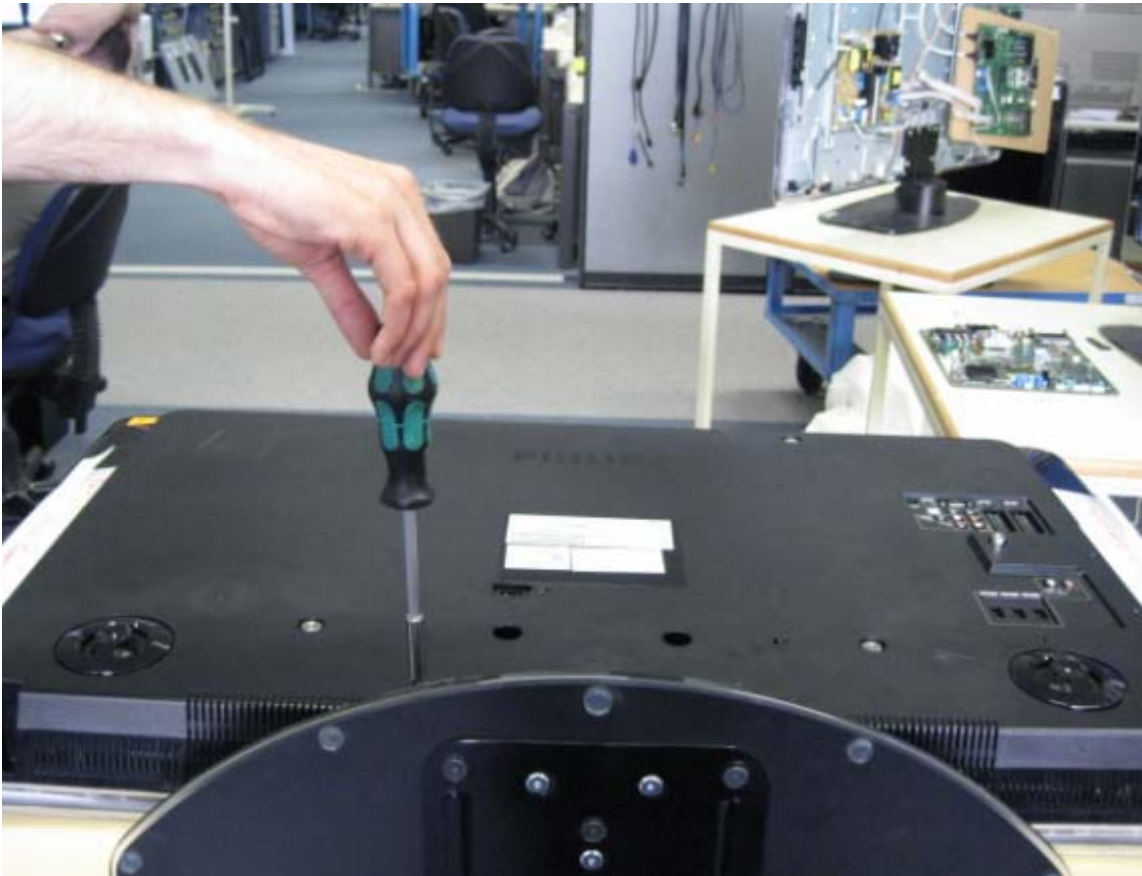


Fig. 6 Backcover placement and screw tightening.